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Solidification cracking is a significant problem during the welding of austenitic stainless steels, particularly in fully austenitic and stabilized compositions.

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detection and remedial action for solidification cracking in welds Welding of ferritic cryogenic steels ; Welding of ferritic/martensitic stainless steels ;

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A sulfidation- and oxidation-resistant ferritic stainless steel containing aluminum. Pgh A sulfidation- and oxidation-resistant ferritic stainless steel

### **Characterization of weld solidification cracking**

techniques showed solidification cracks to be associated with ferrite grain stainless steels to fusion zone solidification cracking has been

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Modell for solidification cracking in low alloy steel Bailey N, Jones SB (1978) The Solidification cracking of ferritic Steel during Submerged Arc Welding

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now European Standards for arc welding of ferritic steels. Bailey N and Jones S B: 'The solidification cracking of ferritic steel during submerged arc

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centre line cracking, but control of solidification grain by ferritic weld metal during arc welding, in submerged-arc welding of steel,

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in the context of welding, solidification cracking is Arc welding of ferritic steels. cracking of ferritic steels during submerged

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was procured and used to fabricate a submerged-arc weldment to prevent solidification cracking or for cladding to a ferritic steel which

## References

Bailey Solidification cracking of ferritic steels during submerged arc welding 1977 Bartle, J. G. & Bailey, N. 1975 Solidification cracking during submerged arc

### Sulfide stress cracking of nickel-containing

Ni tends to aggravate this problem because it has a tendency to segregate during solidification submerged arc welded HSLA line-pipe steel. ferritic steel weld

### Patent us6204477 - method to eliminate weld

The nitrogen is of a sufficient concentration so as to eliminate solidification cracking in the by stabilized ferritic stainless steel fusion zone

### Solidification cracking - weldability of ferritic

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### Faq: what is hot cracking ( solidification

Details of how to avoid solidification cracking in ferritic steels are given in the best practise guide on fabrication cracking mechanisms.

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### Formation of hot cracks in austenitic stainless

Stainless Steel Welds Solidification Cracking austenitic and austenitic-ferritic stainless steel welds. Welding Research International 9(2):55-76. 21.

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Methods of reducing the risk of hydrogen cracking when arc welding steels are Arc Welding of Ferritic Steels. N Bailey et al, Welding steels without

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